

A quick reference guide to core electrical engineering principles commonly used in the design and application of industrial heating systems and electrical components.



OHM'S LAW

The relationship between Voltage (V), Current (I), Resistance (R) and Power (P).

FORMULAS

$$V = I \times R$$

$$I = V / R$$

$$R = V / I$$

$$P = V \times I$$

$$P = I^2 \times R$$

$$P = V^2 / R$$

POWER CALCULATIONS

For resistive loads (e.g. heaters):

$$P (W) = \frac{V (V)^2}{R (\Omega)}$$

or

$$P (W) = I (A)^2 \times R (\Omega)$$

Where:

- P = Power (Watts)
- V = Voltage (Volts)
- I = Current (Amps)
- R = Resistance (Ohms)

SERIES & PARALLEL CIRCUITS

SERIES CIRCUIT

Resistance adds:
 $R_T = R_1 + R_2 + R_3 + \dots$

Current is the same through all components.

PARALLEL CIRCUIT

Reciprocal of resistance adds:
 $\frac{1}{R_T} = \frac{1}{R_1} + \frac{1}{R_2} + \frac{1}{R_3} + \dots$

Voltage is the same across all components.

RESISTANCE & RESISTIVITY

RESISTANCE

$$R = \rho \times \frac{L}{A}$$

Where:

- R = Resistance (Ω)
- ρ = Resistivity ($\Omega \cdot m$)
- L = Length (m)
- A = Cross-sectional Area (m^2)

TYPICAL RESISTIVITY (ρ at 20°C)

Copper	$1.72 \times 10^{-8} \Omega \cdot m$
Nichrome	$1.10 \times 10^{-6} \Omega \cdot m$
Stainless Steel (304)	$7.20 \times 10^{-7} \Omega \cdot m$

POWER DENSITY

Important for heating elements to ensure performance and life.

$$\text{Power Density (W/cm}^2\text{)} = \frac{\text{Power (W)}}{\text{Surface Area (cm}^2\text{)}}$$

GUIDELINE (Heater Elements)

Low	Up to 3 W/cm ²
Medium	3 – 8 W/cm ²
High	8 – 15 W/cm ²
Very High	15+ W/cm ²

Always refer to material and application limitations.

TEMPERATURE COEFFICIENT

Resistance of most conductors increases with temperature.

$$R_T = R_{20} [1 + \alpha (T - 20^\circ C)]$$

Where:

- R_T = Resistance at temperature T
- R_{20} = Resistance at 20°C
- α = Temperature coefficient (1/°C)
- T = Temperature (°C)

Typical α Values

Copper	0.00393
Nichrome	0.00017
Stainless Steel (304)	0.00072

AC POWER BASICS

For single phase AC circuits:

$$P (W) = V_{rms} \times I_{rms} \times PF$$

Where:

- V_{rms} = RMS Voltage (V)
- I_{rms} = RMS Current (A)
- PF = Power Factor (0-1)

For purely resistive loads, PF = 1

ENERGY CALCULATIONS

Energy used over time:

$$E (kWh) = P (kW) \times t (h)$$

Where:

- E = Energy (kilowatt-hours)
- P = Power (kilowatts)
- t = Time (hours)

TIP
 1 kW heater running for 5 hours consumes 5 kWh of energy.

USEFUL CONVERSIONS

1 W	= 1 J/s
1 kW	= 1000 W
1 MW	= 10 ⁶ W
1 A	= 1 C/s
1 V	= 1 J/C
1 Ω	= 1 V/A

DESIGNED & BUILT WITH ELECTRICAL PRECISION

ENGINEERED FOR RELIABILITY

Precision design and manufacturing for demanding industrial environments.

OPTIMISED PERFORMANCE

Efficient thermal performance through accurate electrical design and material selection.

BUILT TO STANDARDS

All heaters manufactured to relevant UK and international standards.

CUSTOM SOLUTIONS

Tailored electrical solutions to meet your exact application requirements.